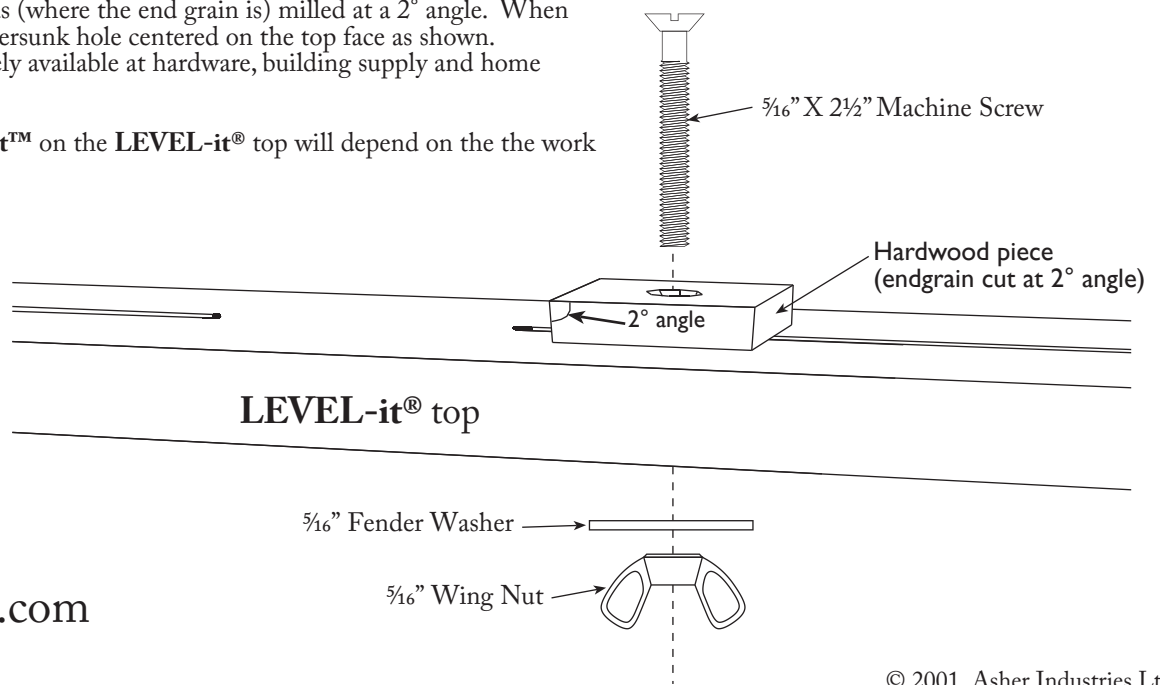


Make a **DOG-it™** bench stop. It is like a classic “Bench Dog” and used to help hold your work.

DOG-it™ consists of the pieces shown: Cut an approximately $2\frac{1}{4}$ " X $2\frac{1}{4}$ " X $\frac{1}{2}$ " hardwood piece with both ends (where the end grain is) milled at a 2° angle. When it's cut to size drill a $\frac{5}{16}$ " countersunk hole centered on the top face as shown. Fastener items shown are widely available at hardware, building supply and home center stores.

Where you fasten the **DOG-it™** on the **LEVEL-it®** top will depend on the the work you plan to do.



www.level-it.com

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A **DOG-it™** bench dog helps to hold workpieces along a workbench top to make it easier to work on them. The slots in the top of a **LEVEL-it®** make it very easy to position a **DOG-it™** anywhere along the length of the top.



A **DOG-it™** is simply a small, thin piece of hardwood (oak, maple, hickory, etc.) cut to the approximate size shown with slight angles at each of the two ends. A thickness of no more than $\frac{1}{2}$ " is recommended.



The **DOG-it™** is attached to the **LEVEL-it®** top with a $\frac{5}{16}$ " X $2\frac{1}{2}$ " flat-head machine screw which is counter-sunk into the top of the **DOG-it™** so that the head of the machine screw does not protrude and damage any tool you might be using. Use a large wingnut and washer to tighten the **DOG-it™** from the underside of the **LEVEL-it®** top.



Here a handplane is in use planing the edge of a board using the **DOG-it™** to hold the board in place.