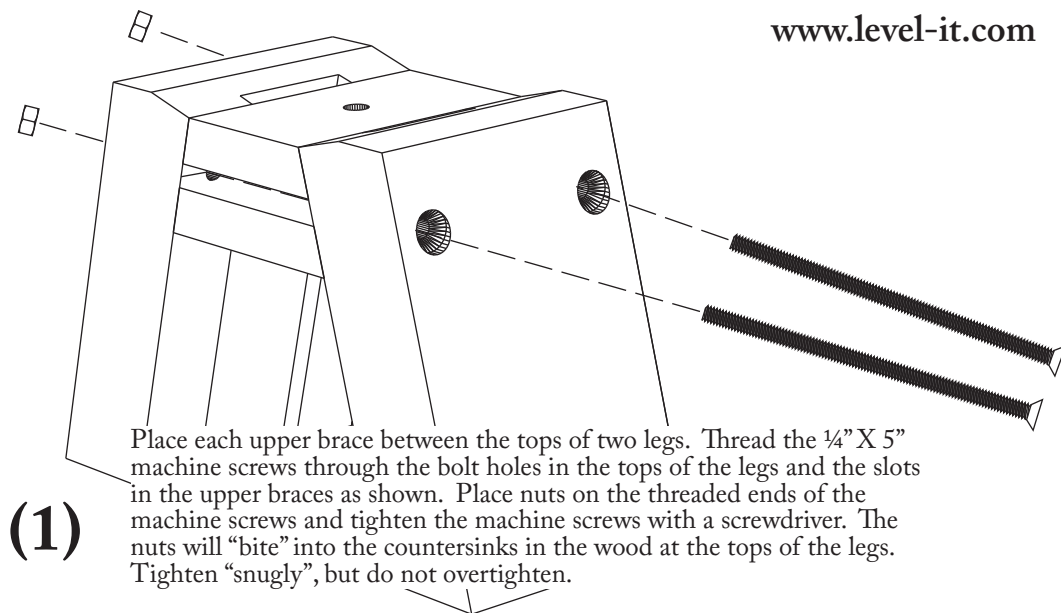
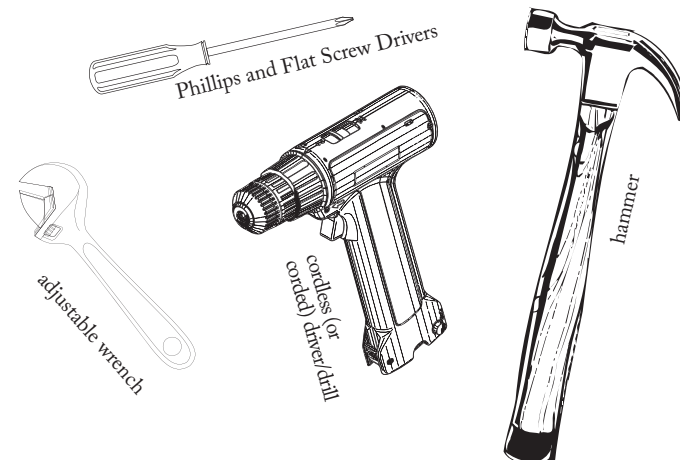


Assemble upper parts of leg units

www.level-it.com



Assemble your **LEVEL-it®** quickly & easily



Use these simple hand tools (or power tools).
Tools NOT included with **LEVEL-it®**.

Fasteners included:

$\frac{1}{4}$ " X 5" Machine Screw (4 ea.)
to assemble upper parts of leg units

$\frac{1}{4}$ " Hex Nut (4 ea.)
to assemble upper parts of leg units

#8 X $1\frac{1}{2}$ " Flat Head Screw (8 ea.)
for lower braces

#8 X $1\frac{1}{2}$ " Washer Head Screw (4 ea.)
for diagonal braces

$\frac{5}{16}$ " X $3\frac{1}{2}$ " Carriage bolt (10 ea.)
for leg extensions and to attach leg units

$\frac{5}{16}$ " Hex Nut (2 ea.)
attach leg units

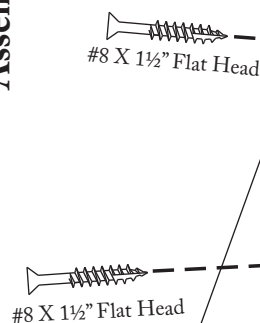
$\frac{5}{16}$ " Flat Washer (2 ea.)
attach leg units

$\frac{5}{16}$ " Fender Washer (8 ea.)
for leg extensions

Wood Wing Nut (8 ea.)
for leg extensions

Assemble lower parts of leg units

(2)



TIP: Look at the other pictures for help or clarification on any of the steps if necessary

"Square up" each lower brace and position it so the two ends of the lower brace are flush and even with the outside faces of the legs as shown here. Then fasten each lower brace to legs with four #8 X $1\frac{1}{2}$ " screws.

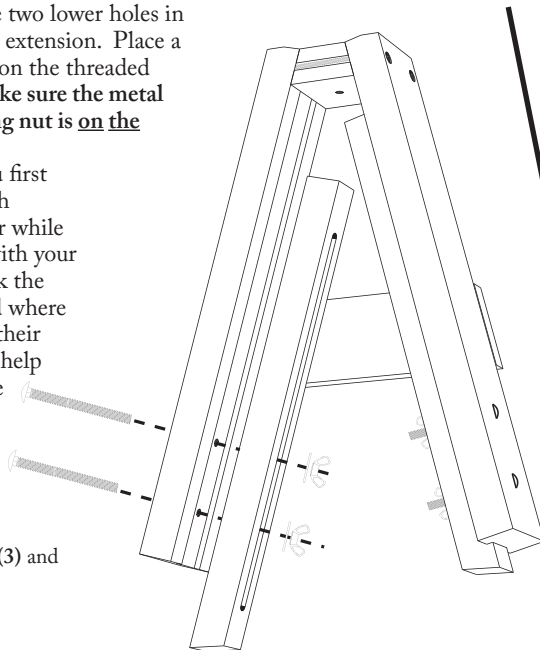
Assemble extensions in leg units

Thread two 3½" carriage bolts through the two lower holes in each leg and through the long slot in each extension. Place a large fender washer and a wood wing nut on the threaded end of each bolt and tighten securely. **Make sure the metal hex nut that is embedded in the wood wing nut is on the outside.**

•TIP: To "set" the bolts when you first complete this step lightly tap each carriage bolt head with a hammer while tightening the wood wing nuts with your other hand. This will slightly sink the carriage bolt heads into the wood where they will grip well and not work their way out. Most important, it will help hold the extensions in place more securely for your safety!

(3)

You may perform the steps labelled "Assemble extensions in leg units" (3) and "Attach leg units" (4) in any order.



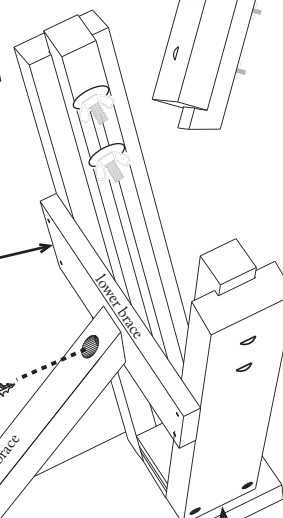
Attach leg units

(4)

You may perform the steps labelled "Assemble extensions in leg units" (3) and "Attach leg units" (4) in any order.



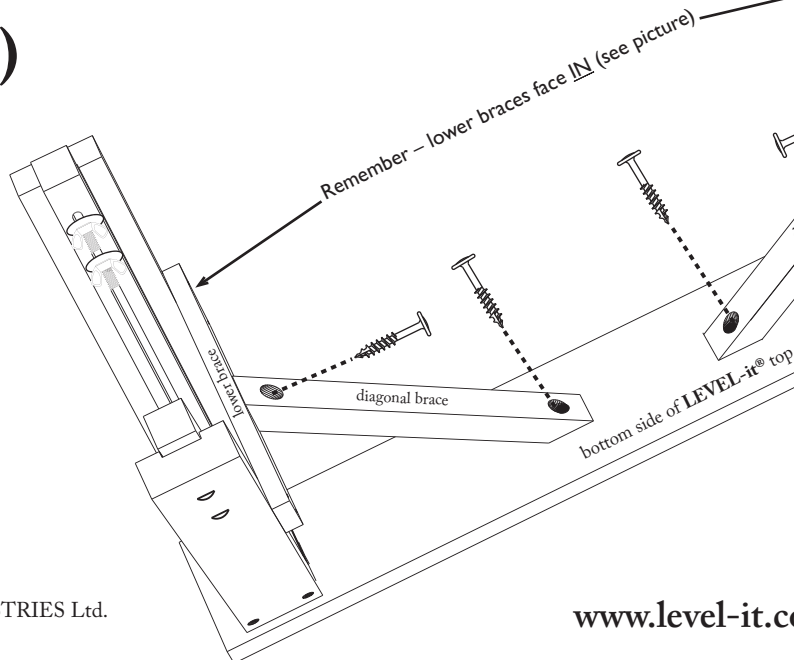
(7a) Upper side has counterbored hole



"Square up" the leg assemblies to the **LEVEL-it®** top. Hold the diagonal braces in place against the bottom side of the **LEVEL-it®** top and the lower braces as shown. Fasten the two diagonal braces with #8 X 1½" washer head screws as shown.

(5)

Attach diagonal braces



Thread a 3½" carriage bolt down through the counterbored holes in the **LEVEL-it®** top and through the holes in the middles of the upper braces. Place a flat washer and a nut over the ends of each bolt and tighten securely with a wrench.

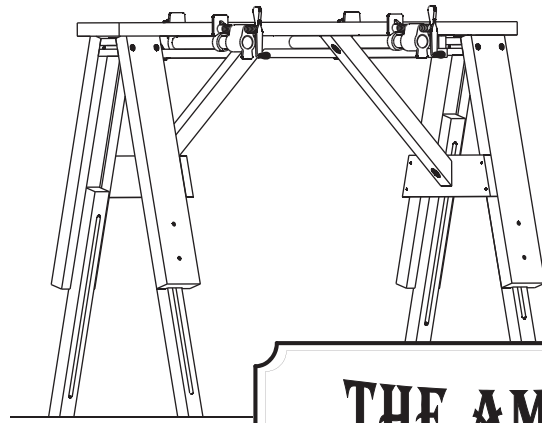
Remember – lower braces face IN (see picture)

note how tops of legs are parallel to bottom edge of **LEVEL-it®** top

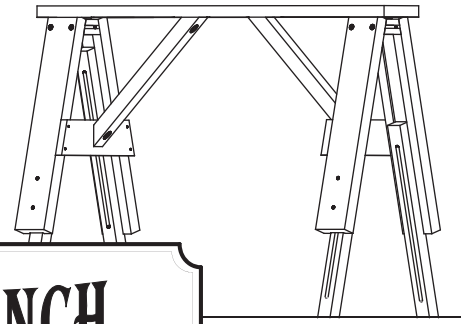
video instructions are at this webpage:
<http://www.level-it.com/lvl/assembly.php>

complete photographic assembly instructions are at:
http://www.level-it.com/dcs_fr/instruct.php

a webpage of assembly instructions which may be translated into your language is at: <http://www.level-it.com/usg/>



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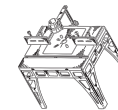
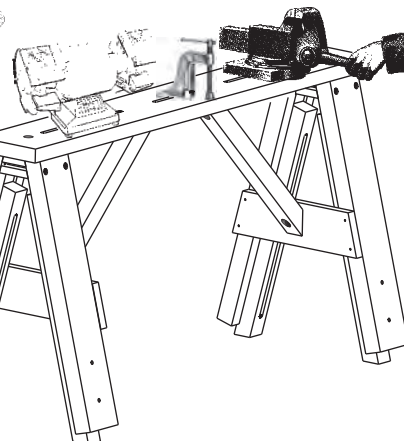


Have you tried the rest? Here's an end to your quest.
Put **LEVEL-it®** to the test. You'll see it's the best!

Professional Quality Tools for Everyone!



Cavalcade O'Tools!!



Just a few of the tools that can mount
right onto your **LEVEL-it®**!
Wow! That's REALLY Amazing!!
(We regret to say tools are not included.)



Here at ASHER INDUSTRIES Ltd. we allow you to:

Now you are free from dedicated tools that take up so much space. With **LEVEL-it®** you can have as many bench top tools as you like and take them on & off your **LEVEL-it®** as desired or have several **LEVEL-it®**s! They stack for storage! With **LEVEL-it®** any shop (no matter how small) is big enough for just about any project! So build away!

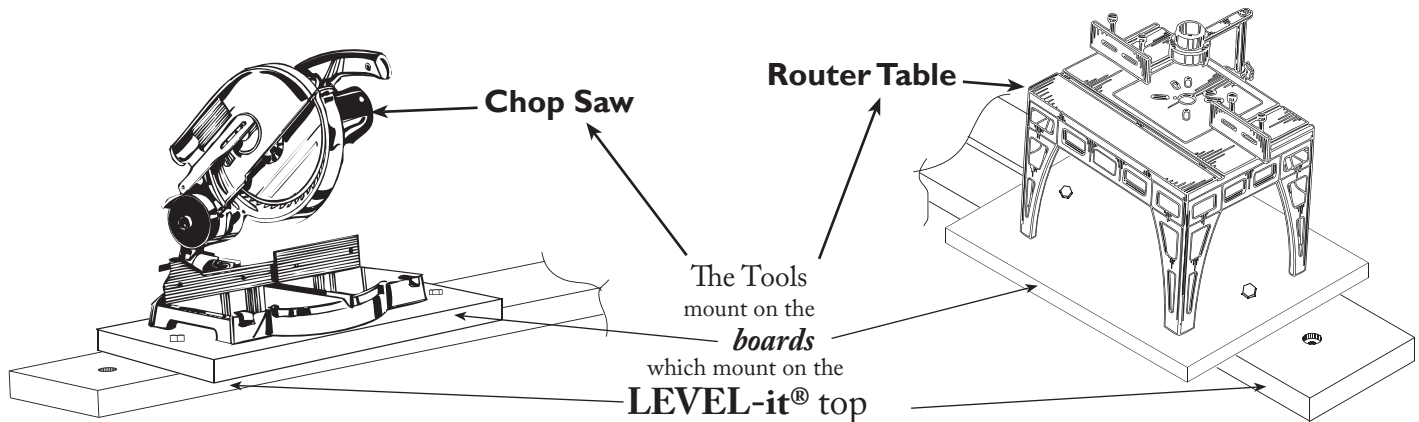
Tips for LEVEL-it® users

Finishing tips

Sand all rough edges and corners. For use outside in wet weather disassemble leg extensions and apply a clear solvent or acrylic base sealer to all wood parts. When parts are dry reassemble leg extensions.

Tips for use

The LEVEL-it® has slots down the center of the top. This is so you can mount tools, jigs, our DOG-it™, our TOP-it™ and other things directly on it! You can also mount your own jigs, small bench tools, hold down clamps, etc. directly onto your LEVEL-it®. Some items will first need to be mounted to a suitable board (such as a piece of scrap plywood) and then that board will mount directly onto your LEVEL-it® as shown directly below. (Use screws or nuts & bolts to mount as appropriate)



Make sure to CHECK THE WING NUTS ON THE LEG EXTENSIONS OFTEN to make sure they are tight. Loose wing nuts will not support your work.

An occasional drop of oil on each of the eight leg extension carriage bolts will keep them working very smoothly, particularly in wet locations.

MAXIMUM WEIGHT CAPACITY per LEVEL-it® is 450 POUNDS

Always work safely and carefully. Follow the instructions for all of your tools to avoid accidents and injury to yourself and/or others.

Make a DOG-it™ bench stop. It is like a classic “Bench Dog” and used to help hold your work.

DOG-it™ consists of the pieces shown: Cut an approximately 2¼“ X 2¼“ X ½” hardwood piece with both ends (where the end grain is) milled at a 2° angle. When it's cut to size drill a ⅝“ countersunk hole centered on the top face as shown. Fastener items shown are widely available at hardware, building supply and home center stores.

Where you fasten the DOG-it™ on the LEVEL-it® top will depend on the the work you plan to do.

